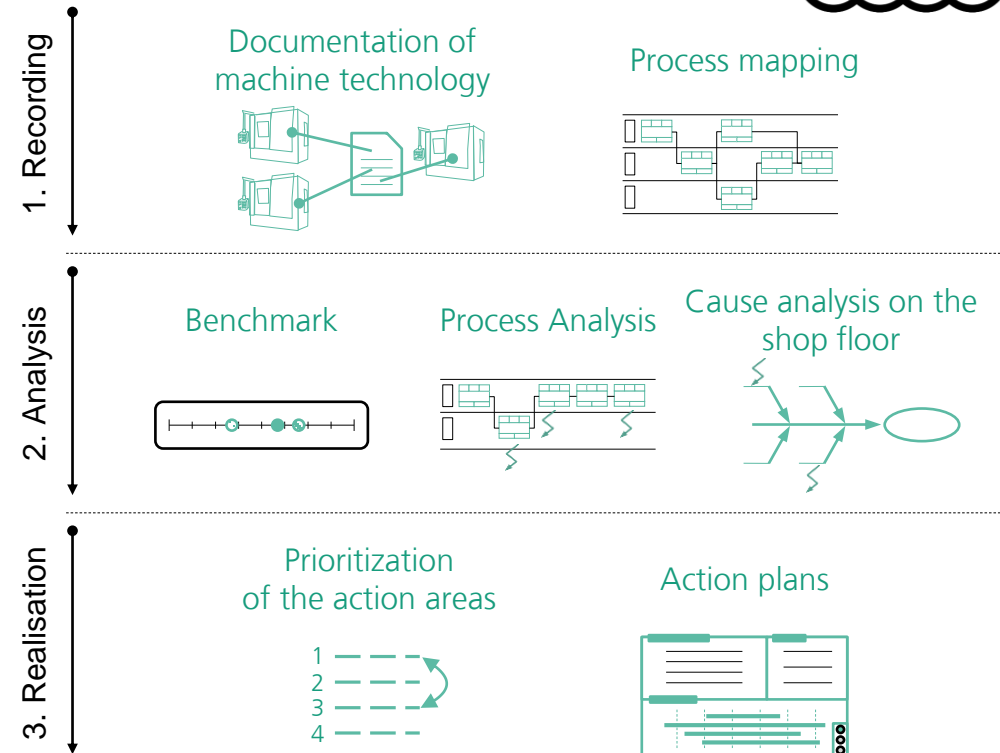


Analysis of the milling process in large milling machinery of Audi tool and die shop to reduce non-productive times



Approach

- Process recording and documentation of the milling large machinery and establishing **current distribution of main time** and **non-productive time**
- **Analysis** of the **current process** of mechanical production in the milling area and **comparison with competitors** with regard to selected key figures
- **Prioritization** of optimization possibilities and derivation of the **action plans** with corresponding **responsibilities**



Results

- ▶ **Determined competition comparison with regard to the main and non-productive times in the large milling machinery**
- ▶ **Identified fields of action and derived and prioritized action plans to reduce non-productive time**