

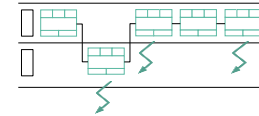
Analysis of the mechanical production in the internal tool shop of Phoenix Feinbau GmbH & Co. KG



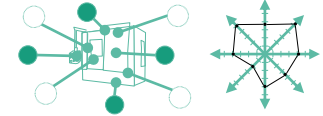
Approach

- Recording of the actual process in the mechanical production starting from the construction up to the delivery of the tool to the customer
- Conducting employee interviews with the individual departments
- Evaluation of the technological performance of existing machines
- Recording and evaluation of the detailed work piece analysis at machine level over a representative observation period
- Derivation of strategic and operative fields of action for mechanical manufacturing

Analysis of the actual processes



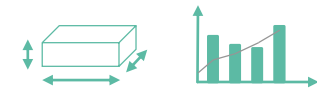
Performance detailing



Employee Interviews



Work piece analysis



recommendations for action



Results

- ▶ **Analyzed actual process in mechanical manufacturing and determination of requirements from the work piece spectrum**
- ▶ **Operational and strategic fields of action on the basis of the analysis results**